






Fabric Technical Sheet

Article Description

Article	PANNO-500 N		Woven Fabric
Composition	80% WO. 20% PA.		Yarn dyed
Total Width	148/ 150	Usable Width	
Weigth gr. / mq.	337,8	Weigth gr. / ml.	500
Standard Roll Length	50	Sample Minimum per Color	50
		Production Minimum per Color	300
Care Instructions	    		
Custom Code	5111900	Origin	CEE PREFERENTIAL FOR ARTICLES

Physical Mechanical Characteristics

Quality Controls	Value	Testing Standard
Pilling Martindale		ISO 12945-2

Dimensional Stability

Quality Controls	Value	Testing Standard
Steam Ironing Warp / Weft	% 3%	DIN 53894 T2.79
Stability to Water Cleaning Warp / Weft	% 3%	EN ISO 26330
Stability to Dry Cleaning Warp / Weft	% 3%	EN ISO 3175.79

Dyed Characteristics

Quality Controls	Value	Testing Standard
Colour Fastness to light Change	/ 3	EN ISO 105 B-02 .88
C.F. to Water Stain/Change	3 / 3	EN ISO 105 E-01 .87
C.F. to Acid perspiration Stain/Change	3 / 3	EN ISO 105 E-04 .89
C.F. Alkaline perspiration Stain/Change	3 / 3	EN ISO 105 E-04 .89
C.F. to Dry Rubbing Stain/Change	3 / 3	EN ISO 105 X-12 .87
C.F. to Washing Stain/Change		EN ISO 105 C-06 .87
C.F. to Dry Cleaning Stain/Change	3 / 3	EN ISO 105 D-01 .87

Chemical Performances

Quality Controls	Value	Testing Standard
Aromatic amines	<= 20 mg/Kg	UNI EN 14362-1:2012
Formaldhyed	<= 75 mg/Kg	UNI EN ISO 14184-1
Ph Value	4.0 - 8.5	UNI ES ISO 3071
Odour	No Odour	GB18401

Maximal average allowance on total ordered quantity: 8 defects every 50 m. Small 0,10 cm - Medium 0,30 cm - Big 0,50 cm. WITHIN 3% DIFFERENCE IN QUANTITY/LENGHT IS ACCETABL E In case of particular colors (pastles,brights and deeps) and /or finishings(i.e hairy,velvet,softene softened fabrics)each value could be decreased from 1/2 to 1 point Relax of fabric before cutting can be up to - 3%.